

2007-2011 Jeep Wrangler 4-Door

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IRON CROSS AUTOMOTIVE INC. 2011

## TUBE STEP INSTALLATION

### PARTS LIST

QTY	PARTS
4	1/2" Bolts
4	1/2" Lock Washers
4	1/2" Flat Washers
2/2	51-8020F / 51-822-R Brackets

### BRACKET INSTALLATION

- 1) Loosen drivers side front body mount bolt until it drops down approximately a 1/2"
- 2) Slide front bracket over bolt head and tighten bolt
- 3) Remove drivers side rear body mount bolt. Replace with bracket installed as shown and hand tighten bolt. The leg of the bracket faces towards the rear of the vehicle.

### TUBE INSTALLATION

- 1) Attach tube to bracket using the supplied 1/2" bolt, lock washer & flat washer. Tighten to 65ft lbs. The tubes are NOT universal. There is a driver and passenger side tube. The rear of the tube is identified by the step pad which is closest to the 90 degree bend.
- 2) Align the tube with the body and tighten body mount bolts to 65ft lbs.

